



ROYAL SERIES

28-118S, 28-124S, 28-125S, 28-129S

Worktable Caster with Expanding Rubber Stem

Installation Instructions

1. Hold the swivel bearing (E) with one hand & turn the grip nut (B) clockwise with the other hand to expand the rubber sleeve (C).
2. Expand the rubber sleeve (C) until it fits snugly into the tubing. Insert all the way into the leg.
3. Turn the swivel bearing (E) counter-clockwise to further expand the rubber sleeve (C) and tighten into the leg.

